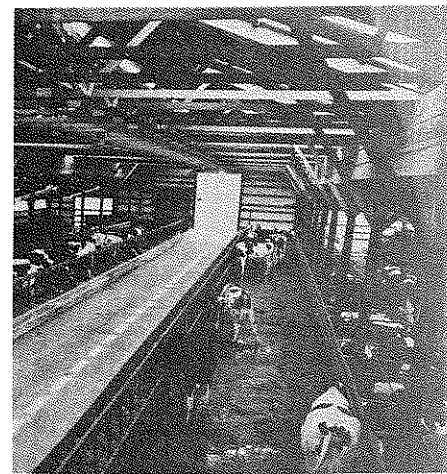


HERD SIZES AND BUILDING DIMENSIONS				
COMPLETE SYSTEM	NUMBER OF COWS		MAIN BARN	HOLDING AREA (16ft <sup>2</sup> PER COW)
	RIGHT OR LEFT HALF*	EACH SUB-HERD		
160	80	40	84' x 196'	640ft <sup>2</sup> (20' x 32')
200	100	50	84' x 236'	800ft <sup>2</sup> (20' x 40')
240	120	60	84' x 276'	960ft <sup>2</sup> (20' x 48')
280	140	70	84' x 316'	1120ft <sup>2</sup> (20' x 56')
320	160	80	84' x 356'	1280ft <sup>2</sup> (20' x 64')

\* BUILD EITHER THE RIGHT OR LEFT HALF OF THE FREE STALL BARN AND DIVIDE THE HERD INTO TWO GROUPS.

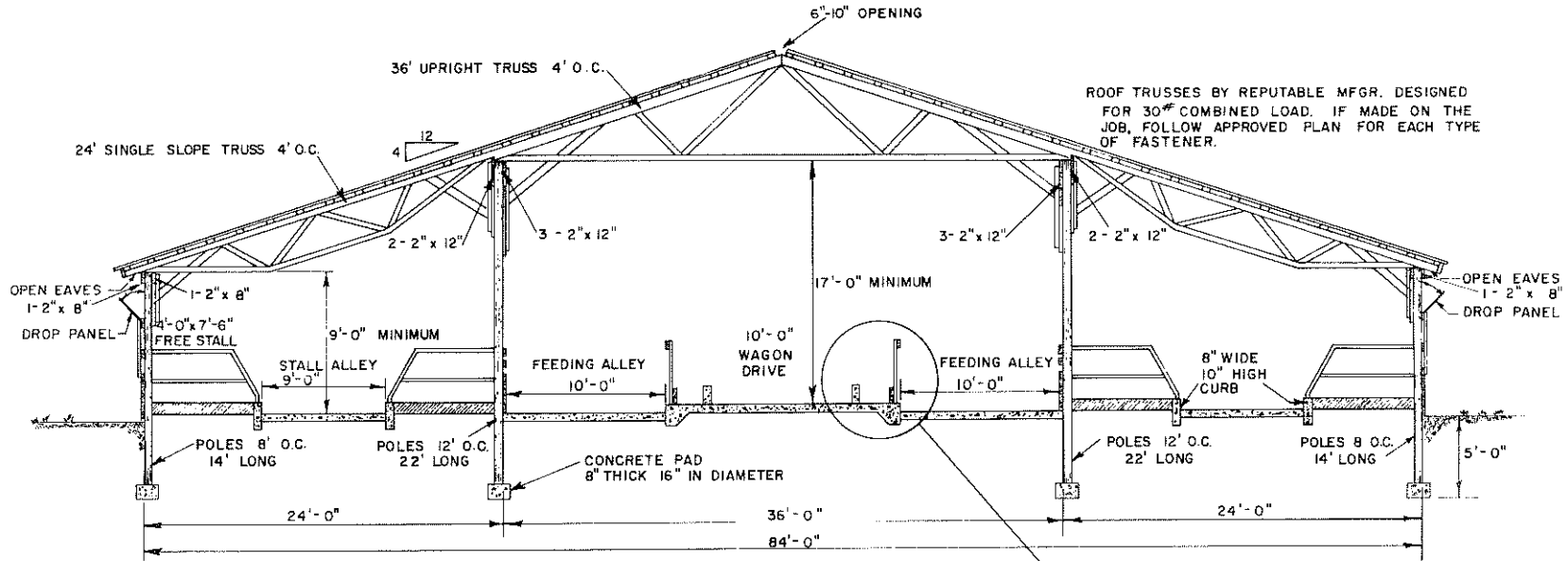


FLOOR PLAN

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 UNIVERSITY OF MARYLAND  
 AND  
 UNITED STATES DEPARTMENT OF AGRICULTURE COOPERATING

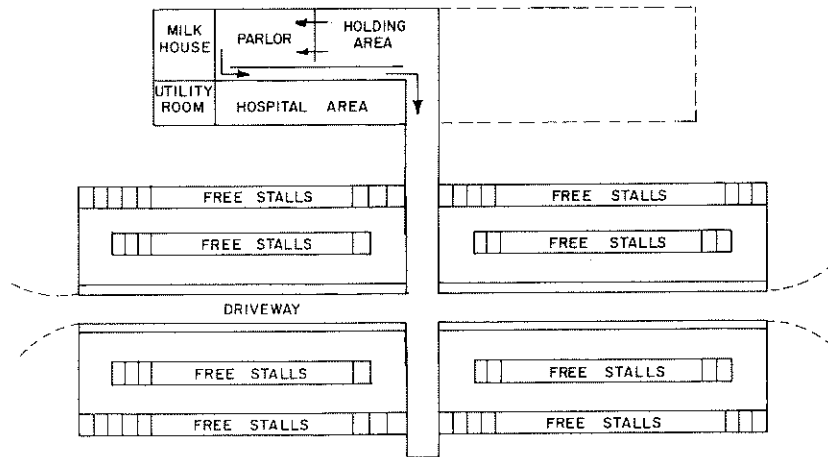
**FREE STALL BARN  
 DRIVE-THRU TYPE**

PA.	'71	6111	SHEET 1 OF 3
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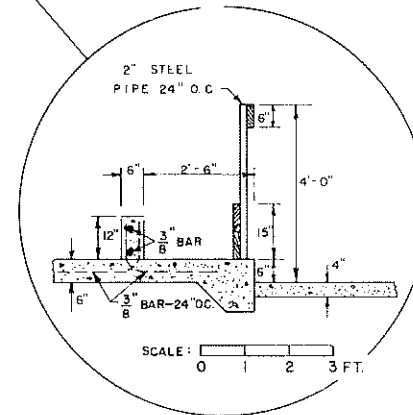


**CROSS SECTION**

MANY OTHER TYPES OF BUILDINGS CAN BE USED - METAL FRAME, LAMINATED RAFTERS, ETC.



ALTERNATE LOCATION FOR THE MILKING CENTER, HOLDING AREA AND HOSPITAL AREA.



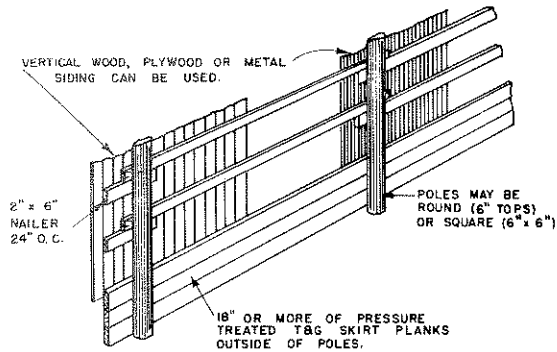
MANGER DETAIL

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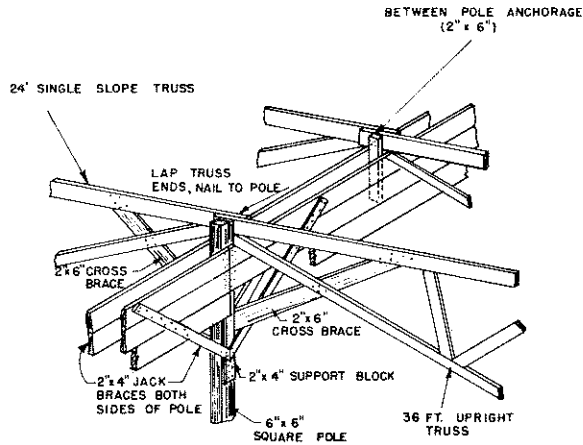
**FREE STALL BARN  
 DRIVE-THRU TYPE**

**SIDE WALL DETAIL**

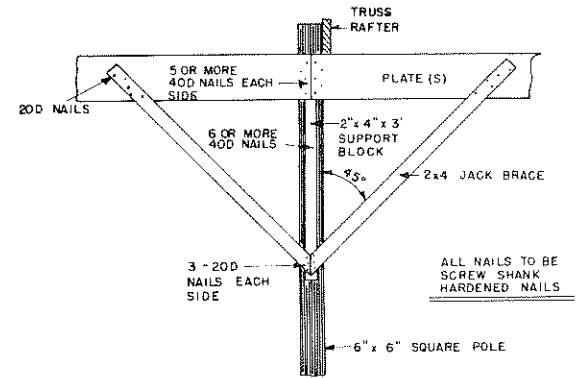
POLES MUST BE PRESSURE TREATED FOR 50 YEAR LIFE. UNTREATED OR COLD TREATED POLES WILL HAVE A SHORT LIFE. POLES MAY BE ROUND (6" TOPS) OR SQUARE (6"x6").



**INTERIOR POLE BRACING AND RAFTER DETAIL**

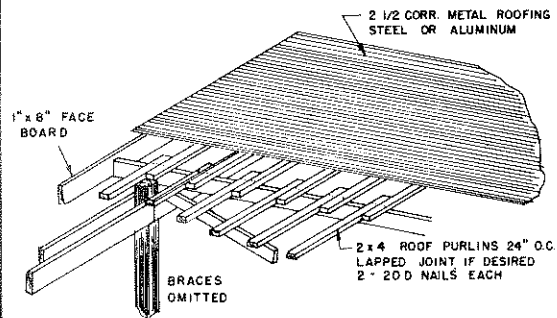


**SIDEWALL POLE BRACING AND NAILING DETAIL**

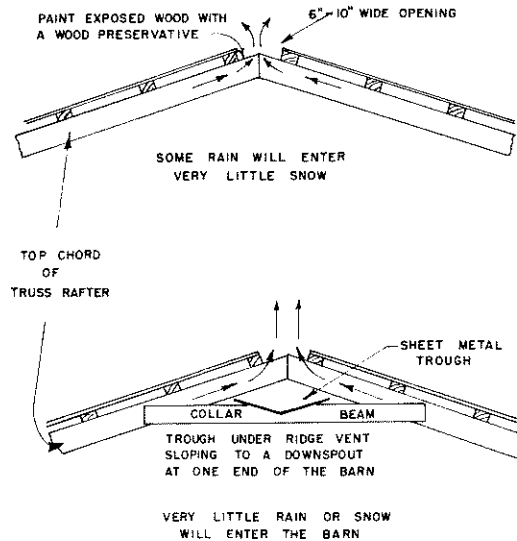


**ROOFING DETAIL WITH PURLINS AND METAL**

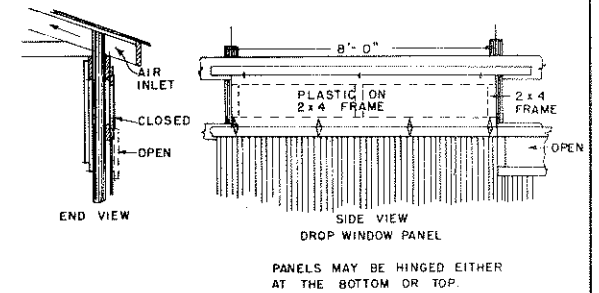
**ROOFING**



**OPEN RIDGE VENT DETAIL**



**PANEL WINDOW DETAIL**



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**FREE STALL BARN  
DRIVE-THRU TYPE**

PA. '71 6111 SHEET 3 OF 3